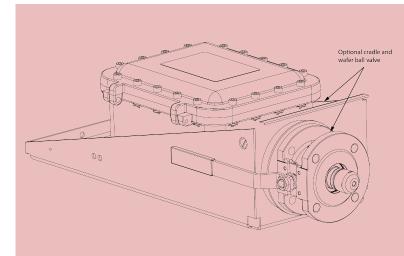


## **Technical Specifications**

Parameter	IRmadillo with External Controller		
Model number(s)	ASM0627-09-Z-Cx-O-Gx-D3x		
Spectral range	Mid-infrared (648 to 1800 cm <sup>-1</sup> and 2700 to 3800 cm <sup>-1</sup> )		
Sampling material environment	Liquids and slurries		
Sample interface	ATR Insertion probe		
Wetted materials	ATR: Probe: Sealing O-rings:	Diamond Hastelloy ( FFKM (op	C276 tions available upon request)
Body casing material	Cast aluminium - epoxy painted		
Process conditions	Temperature (analyte): Pressure (analyte): pH range:	: -20°C to +220°C (-4°F to +428°F) -0.999 to 41.37 barg (pressure rating may be affected by mechanical interface) 0 to 14	
Operating environment	Temperature (ambient) Temperature (ambient) Humidity (ambient):		-10°C to +55°C (+14°F to +131°F) -20°C to +45°C (-4°F to +113°F) O to 95% RH
Enclosure rating	IP65		
Long-term stability	Fixed interior components ensure high stability and vibration tolerance		
Sensitivity	LoD 100 ppm (typical)		
Minimum acquisition time	10 s		
Dimensions	Body (H x W x D):  Probe maximum inserta  Probe diameter:	able length:	200 x 281 x 310 mm (approx. 8 x 11 x 12 in) : 212 mm (approx. 8.3 in) 38 mm (approx. 1.5 in)
Weight	Approx. 18.5 kg (41 lb)		
Fibre-optic coupling to probe	None. Instrument's fixed probe is inserted directly into vessel or pipework		
Power & input requirements	Power: Purge gas:	100-240 Vac, 50/60 Hz, 110 W max Zero / instrument grade air or N <sub>2</sub> (minimum quality according to ISO8573-1:2010 of Class 1:2:1 or better)	
Cleaning system compatibility	Clean in place (CIP): Sterilise in place (SIP):	Yes Yes	
Data output	OPC-UA (over Ethernet) Modbus RTU (over RS-485) Modbus TCP (over Ethernet) Export as text file Compatible with all major analysis packages		
Software operating system	Windows 10 IoT Enterprise LTSC		
Max length fibre-optic lead to controller	275 m (Type OM1, 62.5/125 μm) 500 m (Type OM3, 50/125 μm) Optional OM3 extension		
CE mark / EEA certification	CE		
Patents	Keit's IRmadillo FTIR spectrometer is the subject of patents and patent applications, details of which may be found at: www.keit.co.uk/legal		





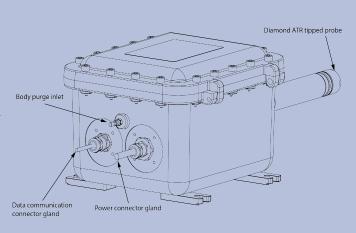


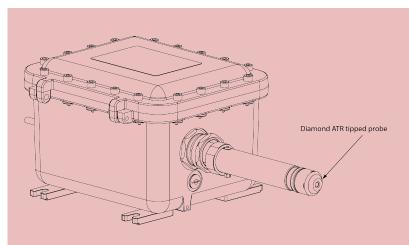
## Port tube, valve, and cradle

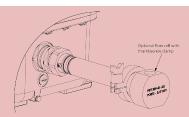
Port tube with optional cradle and wafer ball valve for ease of insertion and removal to assist in cleaning and maintenance.

## **Back view**

Power and data ports visible. Highly vibrationtolerant design results in a uniquely tough, compact process analyser.







## Front view & optional flow cell

IRmadillo's durable exterior casing with fixed insertion probe suited for real-time process analysis.

Optional flow cell secured to the probe tip enables by-pass flow measurements.